

| Index | Section | Machine Make & Model | Working Envelope | Comments |
|-------|---------------------|---|---|---|
| 1 | Milling | AgieCharmilles Mikron VCE 800W Pro Machining Centre | 860mm x 560mm x 600mm | Complete with 4th Axis |
| 2 | Milling | Hermle C12U 5-Axis Machining Centre (1) | 350mm x 440mm x 330mm | Complete with Erowa Compact 80 Robot Pallet Loader |
| 3 | Milling | Hermle C12U 5-Axis Machining Centre (2) | 350mm x 440mm x 330mm | Complete with Halter Robot Arm Loader |
| 4 | Milling | Hermle C20U 5-Axis Machining Centre | 600mm x 450mm x 450mm | |
| 5 | Milling | Hermle C22U Dynamic 5-Axis Machining Centre | 450mm x 600mm x 330mm | Complete with Erowa Compact 80 Robot Pallet Loader |
| 6 | Milling | Hermle C250 5-Axis Machining Centre | 600mm x 550mm x 450mm | |
| 7 | Milling | Hermle C400 Flex 5-Axis Machining Centre | 850mm x 700mm x 500mm | Complete with HS Flex Robot Pallet Loader |
| 8 | Milling | Hermle C400 5-Axis Machining Centre (1) | 850mm x 700mm x 500mm | Complete with IH 60 Robot Pallet Loader |
| 9 | Milling | Hermle C400 5-Axis Machining Centre (2) | 850mm x 700mm x 500mm | |
| 10 | Milling | Hermle C400 5-Axis Machining Centre (3) | 850mm x 700mm x 500mm | |
| 11 | Milling | Hermle C40U 5-Axis Machining Centre | 850mm x 700mm x 500mm | |
| 12 | Milling | Hermle C42U MT 5-Axis Mill Turn | 800mm x 800mm x 560mm | Max Turning Capability Ø800mm |
| 13 | Milling | Hermle C52U MT 5-Axis Mill Turn | 1000mm x 1100mm x 750mm | Max Turning Capability Ø1000mm |
| 14 | Milling | Makino DA300 5-Axis Machining Centre | 450mm x 620mm x 500mm | Complete with Erowa Compact 80 Robot Pallet Loader |
| 15 | Milling | Mazak VMC Nexus 510C Machining Centre | 1050mm x 530mm x 510mm | |
| 16 | Milling | XYZ 5MX SLV CNC Turret Mill | | Used as a supplementary machine - not for production. |
| 17 | Turning | Colchester Triumph 2000 Centre Lathe | | Used as a supplementary machine - not for production. |
| 18 | Turning | Harrison Alpha 4005 + | Max Ø180mm x 1000mm long | |
| 19 | Turning | Index C200 - Triple Turret, Twin Spindle, Fixed Head Multi-Tasking Machine | Max Ø60mm bar size | Complete with LNS Short Magazine Bar Loader |
| 20 | Turning | Mazak Integrex i-400 - Multi-Tasking Machine | Max Ø500mm x 1500mm long | |
| 21 | Turning | Mazak Smart Turn 350 - Lathe | Max Ø420mm x 1024mm long | |
| 22 | Turning | Okuma LB3000 EX II MYW 800 - Twin Spindle Lathe | Max Ø350 x 600mm long | Complete with IEMCA Kid 80 Magazine Bar Loader |
| 23 | Turning | Okuma Multus B250II - Twin Spindle CNC Multi-Tasking Machine | Max Ø300mm | |
| 24 | Turning | Okuma Multus U3000 - Twin Spindle, Twin Turret CNC Multi-Tasking Machine | Max Ø650mm | |
| 25 | Turning | Traub TNL 20-9 - Twin Turret, Twin Spindle, Fixed Head & Sliding Head Multi-Tasking Machine | Max Ø20mm bar size | Complete with FMB Minimag 20 Magazine Bar Loader |
| 26 | Tool Setting | Zoller Redomatic 600 | | Used as a supplementary machine - not for production. |
| 27 | Tool Setting | Zoller Tool Organiser | | Used as a supplementary machine - not for production. |
| 28 | EDM | Agie Charmilles Cut 300 Wire Erosion Machine | 550mm x 350mm x 400mm | |
| 29 | EDM | Makino EDAF3 Die Sinking EDM Machine | 450mm x 351mm x 351 mm | |
| 30 | Grinding | Jones & Shipman Cylindrical Tool Grinder | | Used as a supplementary machine - not for production. |
| 31 | Grinding | Jones & Shipman Surface Grinder | | Used as a supplementary machine - not for production. |
| 32 | Inspection | DEA Global Classic CNC Co-Ordinate Measuring Machine | 497mm x 688mm x 427mm | |
| 33 | Inspection | DEA Global Performance CNC Co-Ordinate Measuring Machine | 700mm x 980mm x 590mm Optic 350mm x 350mm x 300mm Tactile 270mm x 340mm x 385mm | Complete with rotary head & automatic probe changer |
| 34 | Inspection | Hexagon OPTIV M Chrome Dual Z Multisensor & Optical Measuring Machine | | |
| 35 | Inspection | Mantis 3D Stereo Microscopes (3 off, 1 off with HD Camera) | | |
| 36 | Inspection | Mitutoyo BH506 Manual Co-Ordinate Measuring Machine | 197mm x 611mm x 385mm | |
| 37 | Inspection | Mitutoyo SJ410 Portable Surface Roughness Tester | | |
| 38 | Inspection | Romer Absolute Arm - 7-Axis Articulated Arm with Touch Probe and Integrated Scanner | | |
| 39 | Inspection | Starrat 400 Series Optical Projector - Complete with Quadra Check 200 Digital Display | | |
| 40 | Inspection | Vicivision Prima 306 Optical Measuring Machine | Ø60mm x 300mm | |
| 41 | Laser Engraving | Electrox Max Box - Laser Engraver | 500mm x 350mm x 250mm * | Laser engraving area is determined by the position of the engraving on the part. Approx. 100mm x 100mm. |
| 42 | Laser Engraving | Laser Workstation LW1 - Laser Engraver | 300mm x 400mm x 300mm * | Laser engraving area is determined by the position of the engraving on the part. Approx. 100mm x 100mm. |
| 43 | Laser Engraving | Macsa id Cube 100 - Laser Engraver | 700mm x 700mm x 600mm * | Laser engraving area is determined by the position of the engraving on the part. Approx. 100mm x 100mm. |
| 44 | Surface Preparation | Guyson Euroblast 2 - Bead Blasting | | |
| 45 | Surface Preparation | Guyson Euroblast 6 - Bead Blasting (2 off) | | |
| 46 | Surface Preparation | Guyson Ultrasonic Bath | | Used as a supplementary machine - not for production. |
| 47 | Surface Preparation | PDJ Vibro Deburrer - Circular Vibratory Bowl | | |
| 48 | Assembly | Rotary Flypress | | |
| 49 | Assembly | Tappex Generation 3 Heat Inserter - Heat Staking Machine | | |
| 50 | Saw | Prosaw BS-250HAS - Horizontal Bandsaw | | Used as a supplementary machine - not for production. |
| 51 | Saw | Prosaw V315 - Heavy Duty Circular Saw | | Used as a supplementary machine - not for production. |
| 52 | Saw | Startrite Vertical Bandsaw | | Used as a supplementary machine - not for production. |